CLAIMS

What is claimed is:

1	1. An end closure assembly for a pressure vessel, the end closure
2	assembly comprising:
3	a non-metal universal head member positioned in an opening in the
4	pressure vessel, wherein the universal head member has a size
5	complementary to the opening in the pressure vessel;
6	a retainer ring member engaged with the pressure vessel for retaining
7	the universal head member in the opening in the pressure vessel; and
8	a securing plate member engaged with the retainer ring member for
9	securing the retainer ring member.
1	2. The end closure assembly of claim 1, further comprising an
2	elliptical head member.
1	3. The end closure assembly of claim 2, wherein the elliptical head
2	member is in contact with the universal head member.
1	4. The end closure assembly of claim 1, wherein the universal
2	head member further comprises an integral access section.
1	5. The end closure assembly of claim 1, wherein the retainer ring
2	member is non-metal.

- 1 6. The end closure assembly of claim 1, wherein the retainer ring comprises at least two elements.
- 7. The end closure assembly of claim 6, wherein the elements are
 substantially identical in shape.
- 1 8. The end closure assembly of claim 7, wherein the elements are identical in shape.
 - The end closure assembly of claim 1, wherein the universal head member is plastic.

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- 10. The end closure assembly of claim 1, wherein the universal head member comprises a domed-shaped element and a tubular element.
- 1 11. The end closure assembly of claim 10, wherein the tubular element comprises a threaded portion.